Qty:

Each

50 Um:

: STRIKER PLATE

: D2237 REVD1

: 10/09/2008

: D2237

: N/A

: D1

⊾Date:

Tuesday, 12/08/2008 11:26:13 AM

User

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project - Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Type

Job Number **Estimate Number** : 41163

: 10589

P.O. Number

This Issue

: 12/08/2008 : NC

Prsht Rev. First Issue : //

: 38807 **Previous Run**

Written By

Checked & Approved By

Comment

Clarify IPP NG : Est. C 02.05.11

EST D 06.05.25 Waterjet EC

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

304/316 .032 Sheet

Description:

1.0

M304S22GA

Comment: Qty.:

0.0105 sf(s)/Unit

Total:

0.5250 sf(s)

304/316 .032 Sheet

Batch: (090)3

2.0

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: D Prog Rev: D B 8-8-35

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-8-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

3.0

QC8

QC2

SECOND CHECK



Comment: SECOND CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing

So 05/10/ 27/58

wenters

Dart Aerospace Ltd

W/O:		31 1	WORK ORDER C	HANGES				
DATE STEP			PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
- r								
		3						
						1		

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	_
	٥			QA: N/C	Closed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification		A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
						1				

NOTE: Date & initial all entries

Date: Tuesday, 12/08/2008 11:26:13 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: STRIKER PLATE Job Number: 41163 Part Number: D2237 Job Number: Seq. #: **Machine Or Operation:** Description: 6.0 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 27 W 08/10/28 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
					-							
		4										
<u></u>												
Part No.	•	PAP #· Fault Category:	NCD: Voc	No DO		Data						

Part No:	PAR #:	Fault Category:	NCR: Yes N	DQA:	Date:	
*			QA: N/C	Closed:	Date:	

NCR:	CR: WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification		Ammercal
DATE	STEP	Section A	Initial Chief Eng	Action Description Sign Chief Eng Date		Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 41165
Description: Striker Plate	Part Number: D2237
Inspection Dwg: D2237 Rev: D1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.300	+/-0.010	300	×		ii.	
0.250	+/-0.010	6261	X			
1.550	+/-0.010	1,550	X			
1.800	+/-0.010	1.800	*			
0.750	+/-0.010	1751	*			
Ø0.128	+0.005/-0.001	BO	X			
0.034	+/-0.010	P60,	×			y1
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		(2)				
		,, .				
			1			
		3				
		·				
		*			4	
-1						

Measured by:	Audited by:	0	Prototype Approval:	N/A
Date: 8-9-75	Date:	08/09/24	Date:	N/A

Rev	Date	Change		Revised by	Approved
Α	07.05.31	New Issue		KJ/JLM	





DESIGN DRAWN BY DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA

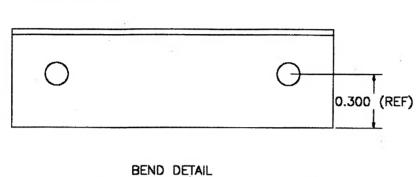
CHECKED APPROVED DRAWING NO. REV. D

DATE TITLE SCALE

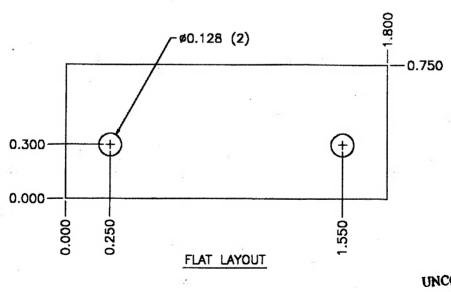
94:10:25 STRIKER PLATE 2:1

DI + 04.06.15 UPDATE DIMENSION

RELEASED



0.180 † 0.010 0.135 | | DI



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

MATERIAL: 304/316 SS, 0.034 THICK